

ordering code system

1. Digit for the paste hue

The paste color index denotes the hue classification of the outlining paste. The digits correspond to the hues as follows:

The color for the paste color index in the ordering code system is black.

| | | | | | | | | | |
|----------|-------|--------|------------|------|--------|-----------|--------|--------|--------|
| 2 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| | white | yellow | orange | red | green | blue | lilac | brown | black |
| | | gold | terracotta | rose | olive | turquoise | violet | ocher | silver |
| | | beige | | pink | petrol | | | bronze | grey |
| | | | copper | | | | | | |

2. Digits for the first color or effect pigment

507

Any effect pigment is identified by a code consisting of 3 digits, running from 100-999. For color pigments, the code runs from 000 to 099. Since here, the first digit is always "0" and contains no information, this digit is always left out, if a) the color pigment is not the first one in the ordering code or b) in the stucco effect, where "0" is replaced by an "H", or "S" respectively.

The color for the first pigment mentioned in the ordering code is dark blue.

3. Digits for further pigments

| | | |
|----------------|-----------------|---|
| color pigments | effect pigments | In formulations containing more than just one color pigment, a one digit code in light blue color, running from 0-9 or containing an "X", is inserted after the first color pigment code. The code corresponds to the ratio of the first color pigment compared to the total color pigment content in the formulation. If the formulation contains 3 color pigments, this code is inserted once more after the second color pigment code. |
| 23 | 495 | The color used for denoting the second color pigment in a formulation is turquoise. The code for the second or third pigment consists of only 2 digits, running from 10-99. The color used for denoting the second effect pigment in a formulation is also turquoise, as for color pigments. But, for effect pigments, the full 3 digit code, running from 100-999, is maintained. |

4. Digits for dyes

| | | |
|-----------|--------------|--|
| first dye | further dyes | Dyes are characterized by a code consisting of 2 digits, running from 20-99. |
| 20 | 20 | Hereby, the first digit gives the paste color index of the dye itself. A yellow dye e. g., will always be identified with a dye code "2X", whereas a blue one will be named "6X". The color for the first dye in the ordering system is leaf green. Further dyes are marked in light green. If a formulation contains more than just one dye, a one digit code in petrol color, running from 0-9 is inserted after the first dye code. The code corresponds to the ratio of the first dye compared to the total dye content in the formulation. If the formulation contains 3 dyes, this code is inserted once more after the second dye code. |

5. Digits for further information

| | |
|-------------|--|
| -421 | Further characterizations of a formulation are separated from the dye and pigment content, by a grey hyphen (-). |
| | All information contained here is colored light lilac. |
| | The first digit, running from 0-9, corresponds to the total pigment content of the paste. |
| | The second digit, also running from 0-9, corresponds to the total dye content of the paste. |
| -G | The third digit, also running from 0-9, corresponds to the thickening grade of the paste. |
| | Gloss type pastes are characterized by an appending orange "G". |

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